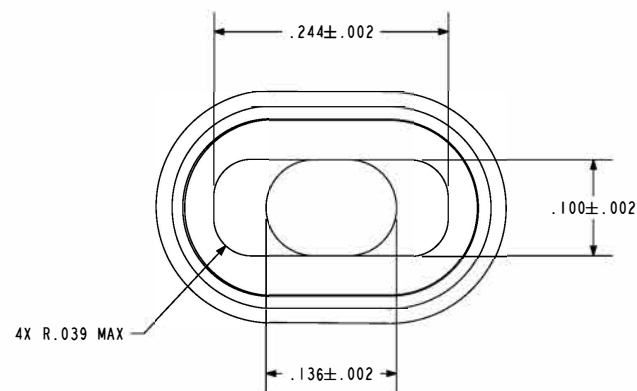
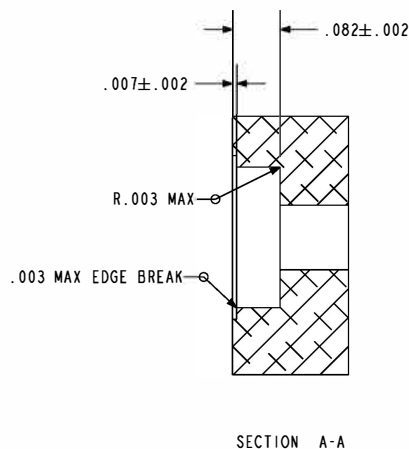
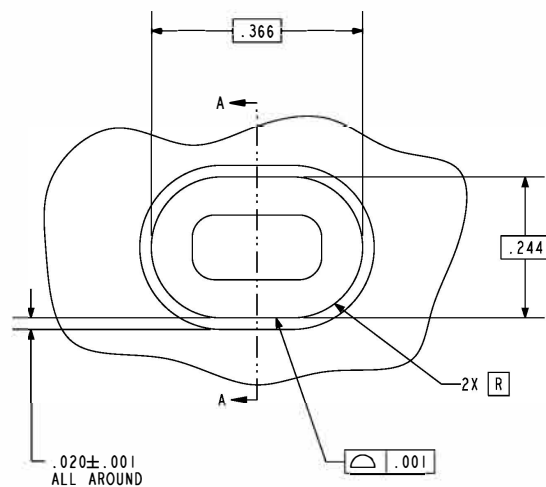
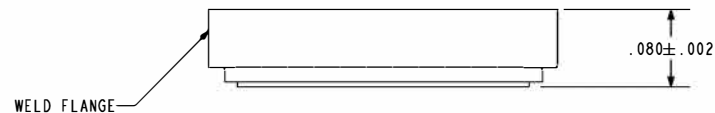
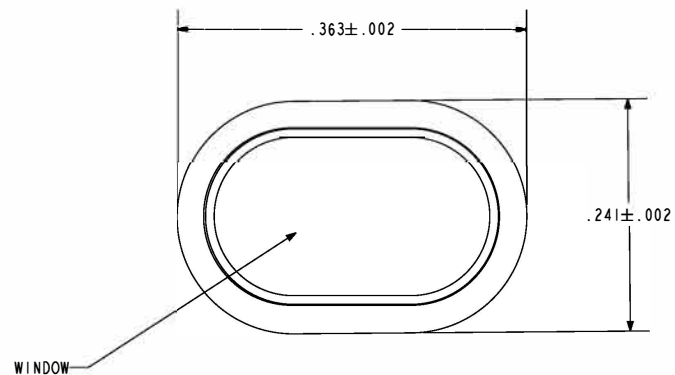

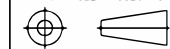


NOTES:

- 1. DESIGNED TO BE LASER WELDED TO AN ALUMINUM HOUSING.
- 2. HERMETIC LEAK RATE: LESS THAN OR EQUAL TO 1×10^{-9} CC/SEC He AT 1 ATM DIFFERENTIAL PRESSURE.
- 3. MATERIALS:
WELD FLANGE: EXPLOSION BONDED STAINLESS STEEL TO 4XXX-SERIES ALUMINUM.
GLASS: CLEAR 7070 CORNING GLASS.
BODY: Ni/Fe/Co (KOVAR) IAW ASTM-F15.
- 4. FINISH:
BODY: ELECTROLYTIC NICKEL PLATE IAW QQ-N-290, .000100/.000250 THICK.
SHELL: CHEMICAL CONVERSION COAT IAW MIL-C-5541, CLASS 3.
- 5. ORDERING INFORMATION:
PLEASE SPECIFY ACCORDING TO THE FOLLOWING
94689 - 1
- 6. IF GROUND SPRING IS DESIRED (FOR ENHANCED PERFORMANCE), REVISE HOLE DEPTH FROM .082 TO .084 AND ORDER GROUND SPRING ACCORDING TO THE FOLLOWING:
33902 - 1



RECOMMENDED HOLE DETAIL

		434 Olds Station Rd. Wenatchee, Washington 98801 WWW.PACAERO.COM	
TITLE:		THIRD ANGLE PROJECTION	
WINDOW, WAVEGUIDE, WR22, AL COMPATIBLE			
VERSION		CAGE CODE:	
B.0	RELEASE DATE:	64567	
10-14-11		DOCUMENT:	
SALES DRAWING		0-94689	
SHEET:		1 OF 1	
		pro/ENGINEER	